

Analyzing a Facility Checklist  
Provided By: Vanguard Companies

- Packaging
- Displays
- Retail level graphics
  - Direct Flexo Print
    - Number of colors per pass
    - Dryers on press
    - Can print on clay coated stock
    - Computerized ink control system
      - CIELAB check
      - Spectrophotometer check
      - Densitometer check
      - Results in graph form
      - Approved light table
    - In-house color sampling
    - Manufacturers ink in-house
    - Flexo process printing
      - Anilox roll maximum
      - Line Screen maximum (roughly 1/4th of anilox)
    - Varnish print
    - UV Coating
    - Anilox library
    - Traps less than 1/32" (the smaller the number the better)
    - Traps greater than 1/32"
    - Press redundancy
  - Label lamination
    - Lamination redundancy
  - Singleface lamination
  - Pre-printed linerboard
- Design facility in-house
  - 3D CAD system
  - 3D with animation
  - Plotter table(s)
  - Number of plotter tables
  - Number of structural designers
  - Number of graphic designers
  - Full color mockups
- Simulated ship testing in-house
- Can die cut with matrix scores in-house
- Large platen size flat bed die cutting in-house (45 x 60 or greater)
- Die cutting redundancy-Flat
- Die cutting redundancy-Rotary
- Specialty folder gluer
- ISO 9001 certified (attach a copy of the certification)
- Dedicated Project Manager for displays